## **Membrane Level Switch**

for Bulk Media



measuring • monitoring

analyzing

# NMF

- Max. Pressure: 14.5 PSI
- Max. Temperature: 392°F
- Density: Min. 3.2 lb/ft<sup>3</sup>
- Easy to Install
- Self-Cleaning
- Handles a Wide Range of Bulk
  Materials
- Membrane Material: NBR, FKM, or Stainless Steel



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#### Areas of Application

Membrane level switches allow economic level monitoring of bulk media in storage tanks. They may be used to indicate full and empty states and load demand for dusty, powdery, granulated, and grainy bulk solids. They are suitable for use with bulk materials (19 to 144 lb/ft<sup>3</sup>) and particle sizes up to 30 mm. They will operate properly provided the bulk media flows easily and does not pile up at a sharp angle. Only such materials exert sufficient operating pressure on the detector fitted in the wall of the silo.

#### **Method of Operation**

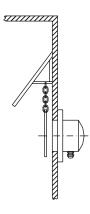
The housing, made of cast aluminum or glass reinforced plastic, incorporates the membrane retained by a screwed on ring. With its own weight, the bulk material presses against the membrane which is prestressed with a spring through to a support. A plunger fixed to the membrane transfers the pressure directly to a microswitch with a SPDT contact. If the bulk material subsides, the membrane is relieved and the contact is switched back. The sensitivity can be adjusted with a spring. The switch can thus be optimized for the type of fill and the installation conditions.

#### Installation with Very Coarse and/or Sharp-Edged Bulk Media:

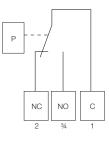
The installation of a guard is recommended for very large grained and/or sharp-edged materials with high bulk density. A proposal for such a guard is shown to the right. The guard mounted over the level switch protects sensor and membrane from damage from incoming bulk material. The curtain (made of rubber or plastic, for instance) protects the membrane from excessive wear by hanging against the membrane as the amount of bulk material increases. Make sure that the switch is not in the path of the incoming material, as the switch and membrane could be destroyed very quickly.



#### **Example Guard**



#### Wiring Diagram



#### **Common Media**

- Alum
- Bauxite
- Ceramics
- Dolomite
- Peas, Peanuts
- Fish Meal
- Gravel
- Oats, Hazelnuts
- Insulating Materials
- Coffee Beans
- Long Grain Rice
- Corn. Almonds

•	Nuts
•	Fruit

- Pearlite
- Quartz sand Rice
- Sand, Slag
- Clav
- Various Granulates
- Wheat
- Miscellaneous Grains
- Sugar

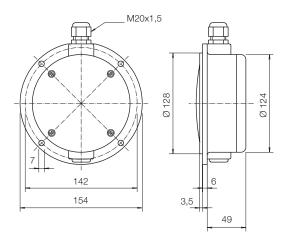
- **Technical Details**
- Installation Position: Maintenance: **Cable Entry Fitting:**

Vertical None M20 x 1.5 Contact Loading Capacity: 4 A at 250 VAC Floating SPDT Contact



## Model NMF-E..

Most Economical (Dim. in mm)



#### Materials

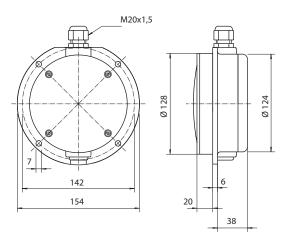
Membrane: Retaining Ring:	NBR or FKM Galvanized Steel or 301 Stainless Steel*
Housing:	Glass Reinforced Plastic GRP
Weight:	480 g
Sensitivity:	Adjustable between 60 g and 200 g
Protection:	IP 40 (Screwed Fitting Bottom) IP 53 (Screwed Fitting Top)
Contact Loading:	Max. 4 A at 250 V <sub>AC</sub>
Temperature Range:	-4140°F
Pressure:	Vented, Max. 14.5 PSI
Cable Entry:	M20 x 1.5 Fitting
Mounting:	Vertical

## Order Details (Example: NMF-ENN)

Membrane	Retaining Ring	Order Number
NBR	Galvanized Steel	NMF-ENN
	301 St. Steel*	NMF-ENE
FKM	Galvanized Steel	NMF-EVN
	301 St. Steel*	NMF-EVE

## Model NMF-F..

For Thicker Walls (Dim. in mm)



#### Materials

Membrane: Retaining Ring:	NBR or FKM Galvanized Steel or 301 Stainless Steel*
Housing:	Glass Reinforced Plastic GRP
Weight:	530 g
Sensitivity:	Adjustable between 60 g and 200 g
Protection:	IP 40 (Screwed Fitting Bottom) IP 53 (Screwed Fitting Top)
Contact Loading:	Max. 4 A at 250 V <sub>AC</sub>
Temperature Range:	-4140°F
Pressure:	Vented, Max. 14.5 PSI
Cable Entry:	M20 x 1.5 Fitting
Mounting:	Vertical

#### Order Details (Example: NMF-FNN)

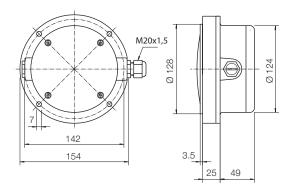
Membrane	Retaining Ring	Order Number
NBR	Galvanized Steel	NMF-FNN
	301 St. Steel*	NMF-FNE
FKM	Galvanized Steel	NMF-FVN
	301 St. Steel*	NMF-FVE

\*Closest AISI Equivalent to 1.4324 Stainless Steel



#### Model NMF-D..

Double-Membrane Version (Dim. in mm)

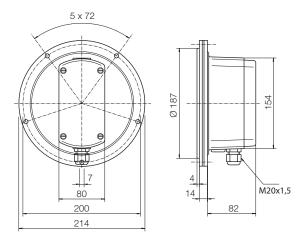


#### Materials

Membrane: Retaining Ring:	NBR or FKM Galvanized Steel or 301 Stainless Steel*
Housing:	Glass Reinforced Plastic GRP
Weight:	750 g
Sensitivity:	Adjustable between 60 g and 200 g
Protection:	IP65
Contact Loading:	Max. 4 A at 250 V <sub>AC</sub>
Temperature Range:	-4158°F
Pressure:	Vented, Max. 14.5 PSI
Cable Entry:	M20 x 1.5 Fitting
Mounting:	Vertical

Model NMF-B..

High Temperature Version (Dim. in mm)



#### Materials

NBR, FKM or 304 Stainless Steel Cast Aluminum Cast Aluminum
1700 g
Adjustable between 100 g and 200 g (NMF-BNA, NMF-BVA) Adjustable between 200 g and 500 g (NMF-BEA)
IP 40 (Screwed Fitting Top) IP 53 (Screwed Fitting Bottom)
Max. 4 A at 250 VAC
-4175°F
-4302°F
-4392°F
Vented, Max. 14.5 PSI
M20 x 1.5 Fitting
Vertical

#### Order Details (Example: NMF-DNN)

Membrane	Retaining Ring	Order Number
NBR	Galvanized Steel	NMF-DNN
	301 St. Steel*	NMF-DNE
FKM	Galvanized Steel	NMF-DVN
	301 St. Steel*	NMF-DVE

## Order Details (Example: NMF-BNA)

Membrane	Retaining Ring	Order Number
NBR	Cast Aluminum	NMF-BNA
FKM	Cast Aluminum	NMF-BVA
Stainless Steel	Cast Aluminum	NMF-BEA

\*Closest AISI Equivalent to 1.4324 Stainless Steel